



**T-LINE** eco<sub>2</sub>

BEDIENUNGSANLEITUNG TONWERK SPEICHEROFEN

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INSTRUCTIONS D'UTILISATION DU POELE À ACCUMULATION TONWERK

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OPERATING INSTRUCTIONS TONWERK STORAGE HEATING STOVES

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ISTRUZIONI PER L'USO DELLA STUFA D'ACCUMULO TONWERK

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## eco<sub>2</sub> Modul – effizient, komfortabel, sauber



Der T-LINE eco<sub>2</sub> ist mit einer automatischen, thermostatgesteuerten Zuluftklappe ausgerüstet, die sich nach dem Holzabbrand automatisch verschließt. Ein zu rasches Auskühlen des Speicherofens wird somit verhindert und die Wärmeleistung verlängert.



Der T-LINE eco<sub>2</sub> ist mit einer selbstschliessenden Feuer- raumtüre ausgerüstet, die sich automatisch verriegelt. Gleichzeitig erfüllt die Feuerraumtür die Zulassungs- kriterien des DIBt für den Einsatz bei raumluftunab- hängigem Betrieb (kontrollierte Wohnraumlüftung).



Der Abbrand des Brennholzes im T-Line eco<sub>2</sub> erfolgt von oben nach unten. Die Top-Down Verbrennung gewähr- leistet niedrigste Emissionswerte. Durch den sauberen Abbrand bleibt nur wenig Asche zurück. Mit einer Holzla- dung erleben Sie ein Flammenspiel von ca. 2 Stunden.



Mit dem Aqua-Modul kann die Wärme über ein Heiz- system im ganzen Haus verteilt werden. Im Niedrigenergie- und Passiv Haus eignet sich der T- LINE eco<sub>2</sub> Plus ideal als Zentralheizung.

## Module eco<sub>2</sub> – efficient, confortable, propre



Le T-LINE eco<sub>2</sub> est équipé d'une vanne d'air d'aménée commandée par thermostat qui se ferme automati- quement après la combustion du bois. Un refroidis- sement trop rapide du poêle à accumulation est ainsi empêché et la puissance calorifique est accrue.



Le T-LINE eco<sub>2</sub> est équipé d'une porte de foyer à fermeture automatique qui se verrouille automati- quement. Cette porte répond en même temps aux critères d'homologation du DIBt pour l'utilisation en fonctionnement indépendant de l'air ambiant (venti- lation contrôlée de l'espace d'habitation).



La combustion du bois dans le T-LINE eco<sub>2</sub> se fait du haut en bas. La combustion du haut en bas garanti les valeurs d'émissions les plus faibles. Grâce à une combustion bien propre, il ne reste que peu de cendre. Avec une charge de bois, le jeu des flammes se poursuit pendant environ 2 heures.



Avec le module Aqua, la chaleur peut être répartie dans toute la maison par un système de chauffage. Dans la maison basse énergie et la « Passiv Haus », le T-LINE eco<sub>2</sub> Plus convient parfaitement pour le chauf- fage central.

## eco<sub>2</sub> module – efficient, comfortable, clean



The T-LINE eco<sub>2</sub> is fitted with an automatic, thermo- stat controlled air supply flap that closes automati- cally after the firewood has stopped burning. This prevents the storage heating stove from cooling down too quickly, and heat is emitted longer.



The T-LINE eco<sub>2</sub> is fitted with a self closing firing chamber door that locks automatically. At the same time the firing chamber door fulfils the DIBt approval criteria for operations independent of indoor air (con- trolled living space ventilation).



In the T-LINE eco<sub>2</sub>, firewood burns from top to bot- tom. Topdown combustion has the lowest emissions. This clean mode of combustion leaves only little ash. A single charge of firewood presents flickering flames for about two hours.



The Aqua module can be connected to a heating sys- tem for distributing the heat through the whole build- ing. The T-LINE eco<sub>2</sub> Plus is ideal as central heating in a low energy and passive house.

## Modulo eco<sub>2</sub>: efficiente, comodo e pulito



La T-LINE eco<sub>2</sub> è dotata di una valvola aria di alimen- tazione automatica regolata mediante termostato che si chiude automaticamente dopo la combustione del legno. Si impedisce così un raffreddamento trop- po rapido della stufa ad accumulo e la potenza calori- fica viene prolungata.



La T-LINE eco<sub>2</sub> è dotata di una porta del camino a chiusura autonoma che si blocca in automatico. Contemporaneamente la porta del camino soddisfa i criteri di abilitazione del DIBt per quanto riguarda l'utilizzo in esercizio non in funzione dell'aria (venti- lazione controllata degli spazi abitativi).



La combustione della legna da ardere avviene dall'al- to al basso nella T-LINE eco<sub>2</sub>. La combustione top- down garantisce minori emissioni. Grazie alla com- bustione meno inquinante rimangono solo poche ceneri. Con una carica di legna si può avere un bel fuoco per ca. 2 ore.



Con il modulo Aqua il calore può essere distribuito a tutta la casa tramite un sistema di riscaldamento. In una casa a basso consumo energetico e passiva la T-LINE eco<sub>2</sub> Plus è la soluzione ideale per il riscaldamento centralizzato.



**1. TONWERK STORAGE HEATING STOVE – A SWISS QUALITY PRODUCT**

- 1.1 The storage heating stove
- 1.2 The radiated heat

**2. INTERESTING FACTS ABOUT WOOD AND THE ENVIRONMENT**

- 2.1 What is wood?
- 2.2 Environmental protection
- 2.3 Buying firewood
- 2.4 Drying and storing wood
- 2.5 Wood types and calorific value
- 2.6 Units of measurement for wood
- 2.7 What happens when wood burns

**3. APPROVALS AND CERTIFICATIONS**

- 3.1 Approval
- 3.2 Model 1
- 3.3 Seal of quality
- 3.4 CE conformity
- 3.5 Ratings plate
- 3.6 Operation independent of indoor air

**4. FIRE PROTECTION**

- 4.1 Safety distances to fixed Tonwerk storage heating stoves
- 4.2 Safety distances to swivelling Tonwerk storage heating stoves
- 4.3 General safety instructions
- 4.4 Chimney safety instructions
- 4.5 Conduct during malfunctions – shutting down safely

**5. OPERATING INSTRUCTIONS**

- 5.1 Before firing the stove for the first time
- 5.2 About the stove
- 5.3 General information
  - 5.3.1 When the stovepipe paint dries
  - 5.3.2 Vent pipe and ventilating system
  - 5.3.3 Heating in the transition time and in difficult conditions
  - 5.3.4 Preparations for firing

**6. FIRING THE STOVE**

- 6.1 Adding more wood

**7. CLEANING AND CARING FOR YOUR STOVE**

- 7.1 Reset button for air supply flap
- 7.2 Operating the reset button
- 7.3 Cleaning the smoke flue

**8. TIPS & TRICKS**

**9. WARRANTY**

- 9.1 Warranty terms
- 9.2 Excluded from the warranty

Annex: Warranty certificate

# 1. TONWERK STORAGE HEATING STOVE – A SWISS QUALITY PRODUCT

Thank you for buying a Tonwerk storage heating stove – we are sure you will derive as much pleasure from our product as we do.

These instructions contain interesting and informative facts and all you need to know about the subjects of heating, wood, and operating your Tonwerk storage heating stove. Please read these instructions carefully before using your stove for the first time and keep them in a safe place.

## WE ARE SATISFIED WITH OUR WORK WHEN YOU HAVE NO MORE QUESTIONS.

In our energy-conscious times we have made it our mission to extract the maximum possible energy from the raw material wood with the minimum possible emissions.

We want to utilise effectively wood, fire, and the heat they generate.

## WE HAVE CREATED A LIVING SPACE FOR YOUR WOOD FIRE – THE TONWERK STORAGE HEATING STOVE!

Your Tonwerk storage heating stove never fails to fascinate with its extraordinary design and a heart of the most innovative technology – **handmade in Switzerland!**

**A TONWERK STORAGE HEATING STOVE GIVES YOU THAT FEEL-GOOD HEAT, EVERY DAY**

**YOU CAN LET THE SUN SHINE WHENEVER YOU WANT TO!**



Next to stone and bone, wood is one of the oldest working materials in the world.

## 1.1 THE STORAGE HEATING STOVE

The storage heating stove is a fireplace made of ceramic or natural stone. The energy or heat generated by burning wood is absorbed by the ceramic storage core. Once the wood has completely burned, this core, as a heat exchanger, radiates the stored energy in the form of heat at a carefully dosed rate, releasing it over its surface for an extended time into the environment.

## 1.2 THE RADIATED HEAT

The human organism responds to radiated heat with a particularly pleasant feeling. It is physiologically beneficial and soothing. Since prehistoric times humans have utilised and enjoyed radiated heat. It is transmitted by electromagnetic waves in the infrared range. Radiated heat travels through air without loss and without heating this. Not until it encounters solid bodies like walls, objects, and also people does it generate heat. This effect is familiar to everyone from sunny winter days. Even when the air is very cold you can feel the warm rays of the sun on your skin. It makes you feel a temperature that is higher than the actual air temperature. This explains the great benefits and the sustainability of radiated heat.

## 2. INTERESTING FACTS ABOUT WOOD AND THE ENVIRONMENT

**WOOD – NATURAL AND PRACTICAL!**

**THE FUTURE HAS NOW BEGUN!**

### 2.1 WHAT IS WOOD?

Do you know what you are putting in the firing chamber of your Tonwerk storage heating stove when you are filling it with wood?

This is 50% carbon, 42% oxygen, 6% hydrogen, and 2% mineral substances, nitrogen, oils, resins, tanning agents, and colorants.

... that is wood!

### 2.2 ENVIRONMENTAL PROTECTION

Burning firewood releases only as much CO<sub>2</sub> as the tree has absorbed from the atmosphere during its growth.

And when the firewood comes from nearby there are no additional CO<sub>2</sub> emissions from transport.

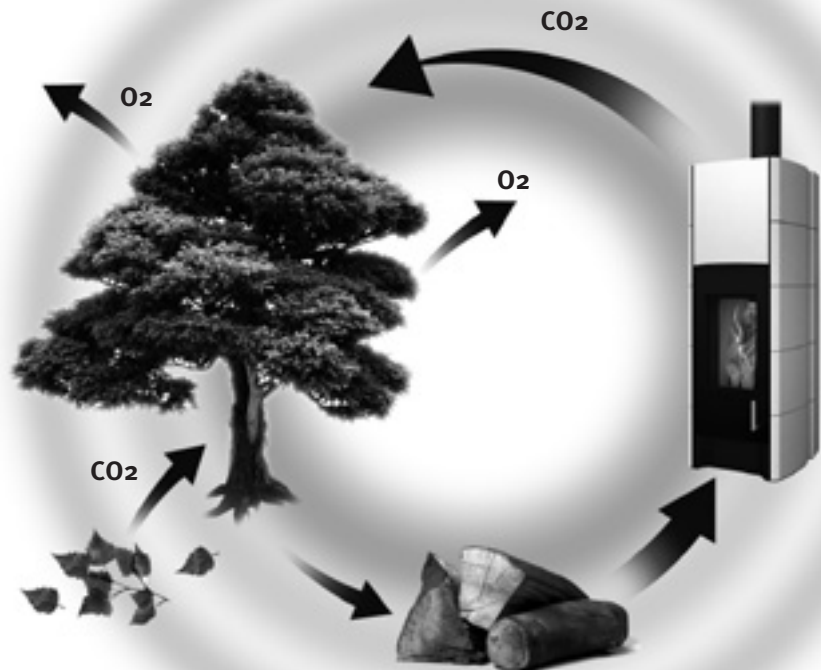
Wood rotting in the forest generates the same amount of CO<sub>2</sub> as the same wood burning.



Wood does not contribute to the greenhouse effect!



Wood is stored solar energy.



## 2.3 BUYING FIREWOOD

Where can I get my firewood?

### BUYING READY-TO-BURN FIREWOOD

Regenerated ready-to-burn firewood can be purchased from dealers:

- stove-ready, stored for at least two years
- predried, stored for one year
- fresh from the forest

**Every dealer has a wood moisture meter that they use to test the wood they buy. The ideal residual moisture is 12–15% and should be no higher!**

### TREATING FIREWOOD YOURSELF

Unseasoned wood can be purchased from the forestry office, owners of woodland, or the community:

- trunks lying in the forest
- seasoned trunks by the wayside

Whether you have cut your own wood or bought it, the important thing is: **the wood should be dried for at least two years before it is burned!**

## 2.4 DRYING AND STORING WOOD

### DRYING

The water content of firewood has a great effect on its burning properties. Your wood should be as dry as possible. Only then can it give off much heat and burn without polluting the environment. Freshly cut wood can contain between 45 and 60% moisture depending on the season and type. After the optimal drying this water content drops to below 15%. Depending on the wood type this can take about two years, and even longer for some kinds.



**Damp wood damages your fireplace and reduces efficiency!**

### STORAGE

If firewood is to dry thoroughly, it must be cut into small pieces. Check this yourself: the circumference should be max 20–25 cm. Store the wood out of doors, protect it from rain and snow, and make sure it is well ventilated.



**What you must not burn: refuse, wet wood, briquettes!**

## 2.5 WOOD TYPES AND CALORIFIC VALUE

The calorific value describes the heat energy released when one kilogram of fuel is burned under specific conditions.

The calorific value is based on the volume specified in stacked or solid cubic metres.

The various wood types have various calorific values:

TREE	CALORIFIC VALUE
<b>Hardwoods</b>	
beech, oak, locust	2100 kWh/stcm
birch	1900 kWh/stcm
sycamore	1900 kWh/stcm
<b>Softwoods</b>	
Douglas fir, pine	1700 kWh/stcm
larch	1700 kWh/stcm
spruce, fir	1500 kWh/stcm

The values are based on 15% residual wood moisture!

**A TONWERK STORAGE HEATING STOVE CAN BE FIRED WITH ALL OF THE ABOVE WOOD TYPES.**



The many oils and resins in larchwood also provide for an acoustic fireworks!

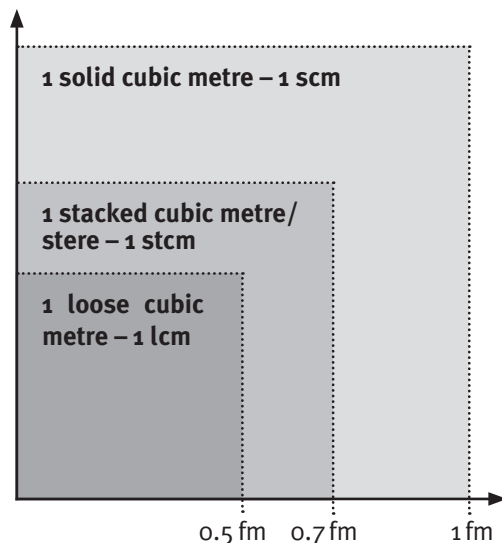
## 2.6 UNITS OF MEASUREMENT FOR WOOD

**Solid cubic metre (scm):** As its name suggests, the solid cubic meter corresponds to one cubic metre of solid as opposed to stacked wood.

**Stacked cubic metre (stcm) or stere (st):** A stacked cubic metre or stere corresponds to one cubic metre of stacked wood including the gaps between layers. One stere equals 0.7 solid cubic metres.

**Loose cubic metre (lcm):** The loose cubic metre is a measure for chopped firewood that is loosely packaged for trade and transport. One loose cubic metre is 0.7 steres or about 0.5 solid cubic metres.

**NOTE THE SPECIFIED UNIT OF MEASUREMENT WHEN ORDERING!**



## 2.7 WHAT HAPPENS WHEN WOOD BURNS

Burning or combustion is a rapid oxidation of substances forming flames. When wood burns, the oxygen in the air combines with the carbon and hydrogen in the wood. In the process, energy is released in the form of heat and light. In the ideal case the products of complete combustion are only carbon dioxide, ashes (formed primarily of the wood's mineral constituents), and water.

The combustion process on firewood can be divided roughly into three phases.

**Heating and drying** – In this first phase the water and other volatile substances stored in the firewood evaporate.

**Pyrolysis** – In this second phase the firewood decomposes at temperatures from about 150 °C.

**Actual combustion** – In this third phase the gases formed in the first two phases react with additional oxygen from the atmosphere to form carbon dioxide and water. Also any remaining charcoal burns completely with time in the combustion zone. Only ashes remain as the single residue of combustion. Each phase of combustion can be observed very easily on an open fire.



Burning wood is a proactive contribution to climate protection!



A fire needs three things: fuel, oxygen, and heat.

## 3. APPROVALS AND CERTIFICATIONS

### 3.1 APPROVAL

Standard for slow heat release appliances fired by solid fuel: DIN EN 15250

### 3.2 MODEL 1 – SELF-CLOSING FIRING CHAMBER DOOR

The Tonwerk storage heating stove is fitted as standard with a self-closing firing chamber door. This is an important operating and safety element. The door closes automatically as soon as it is released. Consequently the Tonwerk storage heating stove is suitable for connection to flues with multiple installations (several Model 1 stoves connected to the same flue).

### 3.3 SEAL OF QUALITY

On the basis of these tests the Tonwerk storage heating stove has been awarded the following approvals:

Schweizerische Brandschutzzulassung der Vereinigung Kantonaler Feuerversicherungen (Swiss Fire Protection Approval issued by the Association of Cantonal Fire Insurance Underwriters) VKF no. 21053

Qualitätssiegel für Holz-Feuerstätten der Vereinigung für Holzenergie Schweiz (Seal of Quality for Wood Fireplaces issued by the Association of Swiss Wood Energy Users) VHe-Nr. 0104/4



### 3.4 CE CONFORMITY

The manufacturer, Tonwerk Lausen AG, confirms that the Tonwerk storage heating stove conforms to the standards under EN 15250 and that the quality requirements are constantly monitored.

### 3.5 RATINGS PLATE

The ratings plate is installed on the inside of the door.

### 3.6 OPERATION INDEPENDENT OF INDOOR AIR

Operating your stove independently of indoor air requires a direct external supply of air to the air nozzle in the base of the stove. The connectors must be airtight. Your Tonwerk storage heating stove is designed for operation at an air/gas flue or with a separate combustion air line (FC 41x & FC51x). An application for approval has been submitted to the DIBt, the German approval body for construction products.

Check regularly that the firing chamber door closes properly and the air and gas ways are tight.

## 4. FIRE PROTECTION

The national and European standards, the local and building legislation, and the fire safety terms and conditions must be observed without condition. Your chimney sweep or Tonwerk partner company will be pleased to inform you.

### 4.1 SAFETY DISTANCES TO FIXED TONWERK STORAGE HEATING STOVES: T-LOFT, TOPOLINO

#### Safety distance A

The side and rear panels must be no closer than 10 cm to flammable materials

#### Safety distance B

Smoke pipes must be no closer than 20 cm to flammable materials

#### Safety distance C + D

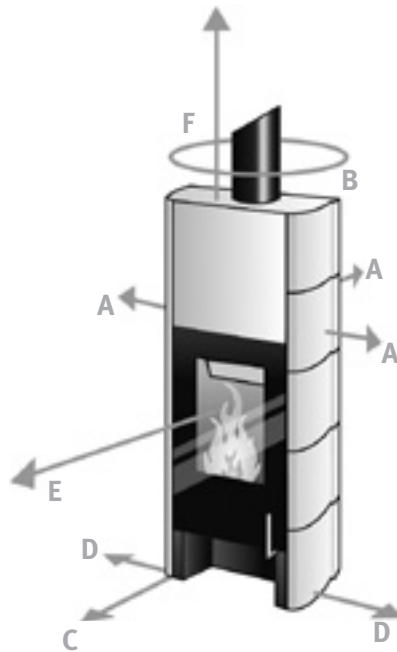
Flammable floor materials must be no closer than 50 cm to the front and 30 cm to the sides

#### Safety distance E

Firing chamber apertures must be no closer than 80 cm to flammable materials within the radiation zone

#### Safety distance F

The minimum distance from the ceiling is 50 cm



### 4.2 SAFETY DISTANCES TO SWIVELLING TONWERK STORAGE HEATING STOVES: T-LOFT, TOPOLINO

#### Safety distance A

The side and rear panels must be no closer than 10 cm to flammable materials

#### Safety distance B

Smoke pipes must be no closer than 20 cm to flammable materials

#### Safety distance C+D

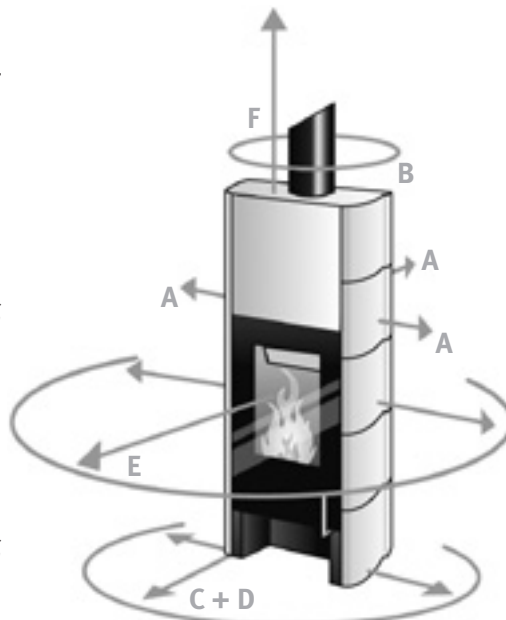
The distance over the whole swivelling angle must be no less than 50 cm

#### Safety distance E

A minimum distance of 80 cm applies to the whole swivelling range

#### Safety distance F

The minimum distance from the ceiling is 50 cm



### 4.3 GENERAL SAFETY INSTRUCTIONS

- Never leave children alone or unattended at a burning fireplace.
- Teach your children how to behave properly and operate safely the fireplace.
- Every stove gets hot when fired: risk of burning!
- Avoid touching the outside surfaces when the stove is operating.
- Do not burn refuse or painted wood.
- Dispose of the ashes only after they have cooled completely.
- Inform your specialised dealer without delay of defect gaskets.
- Observe the information in our operating instructions and make a proactive contribution to fire prevention and the protection of our environment.

### 4.4 CHIMNEY SAFETY INSTRUCTIONS

The condition and functionality of your chimneys must be inspected by a chimney sweep or specialist before the Tonwerk storage heating stove is installed.

This will provide the optimal conditions for trouble-free heating.

### 4.5 CONDUCT DURING MALFUNCTIONS – SHUTTING DOWN SAFELY

In rare cases, also a pilot fire can fail to generate a draught in the flue.

You must then ask your chimney sweep for advice. On no account must you attempt to light a larger fire. When smoke escapes from your stove, air the room immediately and contact your chimney sweep. You should then refrain from firing your stove.

# 5. OPERATING INSTRUCTIONS

## 5.1 BEFORE FIRING THE STOVE FOR THE FIRST TIME

Dear Customer,

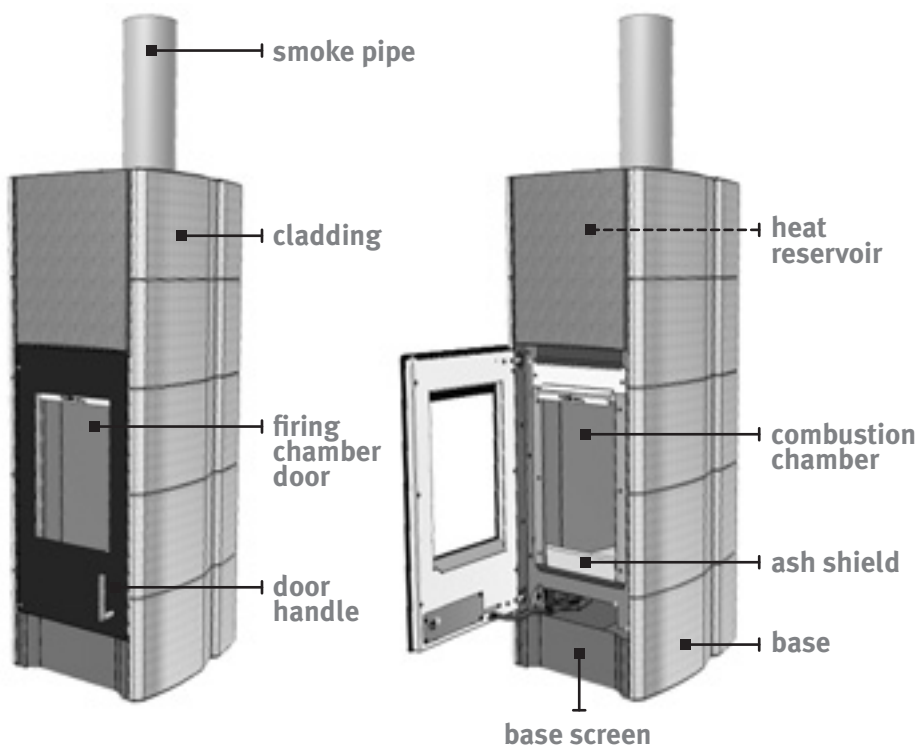
You have now been instructed by or of our specialised dealers on how to fire your Tonwerk storage heating stove.

In these operating instructions we wish to set down each step that you must take if you are to encounter problems when operating your Tonwerk storage heating stove.

Read through these operating instructions carefully and keep them in a safe place. Your specialised dealer will be pleased to assist you with any questions you may have.

## 5.2 ABOUT THE STOVE

What's what?



## 5.3 GENERAL INFORMATION

### 5.3.1 WHEN THE STOVEPIPE PAINT DRIES

When the stove is fired for the first few times the paint on the stovepipe emits an odour when it dries.

Make sure that the combustion chamber is completely filled. The Tonwerk storage heating stove then reaches its optimal operating temperature and the paint dries faster.

Also make sure the room is well ventilated during this phase.

### 5.3.2 VENT PIPE AND VENTILATING SYSTEM

**Operation with indoor air:** Extractor hoods and ventilating systems can affect the operation of your Tonwerk storage heating stove. Please make sure that there is adequate incoming air for multiple installations. Operating the extractor hood and ventilating

system can force dangerous flue gases out of the stove and into the room. Under the firing regulations, joint operations are permitted only in conjunction with a flue gas controller. When the extractor hood or ventilating system is put into operation, at least one window in the room must be open.

**Operation independent of indoor air:** Make sure that the room is adequately ventilated when your stove is operating independently of indoor air. When the firing chamber door is opened for more firewood, there must be no sustained underpressure in the room.

### 5.3.3 HEATING IN THE TRANSITION TIME AND IN DIFFICULT CONDITIONS

In damp or foggy weather, at outdoor temperatures from 15 °C, and during the transition time you are advised to

light a pilot fire before firing the stove proper. This serves to displace the cold, heavy air in the chimney and to create the right conditions for the optimal extraction of smoke. This pilot fire is lit with paper in the chimney's inspection aperture until extraction is assured.

### 5.3.4 PREPARATIONS FOR FIRING

Have ready an adequate supply of chopped firewood, ecofriendly lighting aids, and kindling. You are best storing the wood in a warm room for a number of days before firing.

### 5.3.5 CLOSING THE FIRING CHAMBER DOOR

Always make sure that the firing chamber door closes properly.

## 6. FIRING THE STOVE

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Set aside enough firewood, firelighters, kindling, and matches. Now open the firing chamber door by pushing the door handle to the left. Holding the door open with one hand, place the firewood in the combustion chamber so that it leans slightly backwards. The first row of firewood should touch the rear wall of the combustion chamber. Now add the remaining firewood so that there is a gap of about 2 cm from the side walls of the combustion chamber. The front ash shield may not be covered with wood. We recommend charging the stove with about 1 kg or about six pieces of firewood 33 cm long



Now ignite the firelighter.

Release the firing chamber door.

**The firing chamber door closes and locks automatically.**

The wood burns from top to bottom.

The firewood burns for up to two hours.

When the firewood has burned down and there are only embers left in the firing chamber, the automatic air flap closes audibly.

### **IMPORTANT!**

Do not open the firing chamber door when the firewood is burning.



When your T-LINE eco<sub>2</sub> is not connected to an external supply of fresh air, please make sure that the room is ventilated adequately while the firewood is burning.

### 6.1 ADDING MORE WOOD

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When you want to heat for longer, add two more pieces of firewood when there is an adequate basic firebed.

Slowly open the firing chamber door, first a gap, so that the pressure in the firing chamber is equalised. This helps to prevent ash from flying into the room.

Distribute the basic firebed evenly over the firing chamber base, place one or two pieces of firewood against the rear wall of the combustion chamber, and release the firing chamber door. The new firewood ignites in a few minutes and burns from bottom to top.

No more than 2 kg of firewood may be added per hour. No firewood may be added when the basic firebed is higher than the ash shield.



When the firewood has stopped burning, the thermostat controlled air supply flap closes automatically. Heat is therefore radiated longer.

### **NOTE!**

Opening the firing chamber door always and automatically opens the air supply flap. This closes again when the firewood has burned completely and there are only embers in the firing chamber.


# 7. CLEANING AND CARING FOR YOUR STOVE

When the stove is used on a regular basis the ashes should be emptied once or twice a week or at the latest when they have reached the top edge of the ash shield. Empty the ashes only when the stove has cooled down completely!

Opening the firing room door for cleaning purposes also opens the air supply flap. We recommend cleaning the stove before it is fired again.

Rough surfaces on the outer cladding can be vacuumed off with an upholstery attachment. Polished surfaces are cleaned with a spray-wet cloth. The provided cleaning stone is used to remove stubborn soiling. Under no circumstances must you use hard brushes or chemical cleaning agents. The optimal functionality can be assured only when the chimney, stovepipe, and stove are cleaned at least once a year.

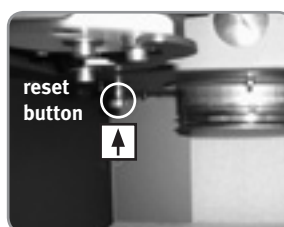
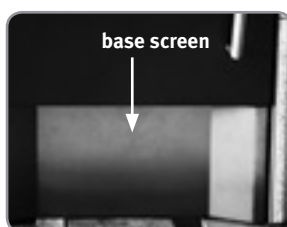
## 7.1 RESET BUTTON FOR AIR SUPPLY FLAP

When you do not intend to fire the stove for a long time after cleaning or opening the firing chamber door (e.g. during the summer months), please press the  reset button to close the air supply valve.




**Under no circumstances may the reset button be pressed to stop the supply of air prematurely to burning firewood!**

## 7.2 OPERATING THE RESET BUTTON



The reset button can only be activated by closing firing chamber door.

Remove the base screen. To do so, raise it slightly and draw it off towards you. Make sure that the stove is cold. The  reset button can now be pressed.

## 7.3 CLEANING THE FLUE GAS PASS

Loosen the screws (1) on the air duct, and draw this off towards you. Now draw off towards you the two elements (2+3) of the flue gas baffle.



Lift off the cover plate. Loosen the screws (1) on the metal plate, and take off the combustion chamber cover.



top outlet

top outlet

rear outlet

rear outlet

Now clean the stovepipe and flue gas pass with a suitable brush, and remove the residue with a vacuum cleaner. Place the elements back in their original positions, and screw on the metal plates. Check that the system seals properly.

**WE WISH YOU MANY  
PLEASANT HOURS WITH  
YOUR TONWERK STOR-  
AGE HEATING STOVE.**



## 8. TIPS & TRICKS

**Wood does not ignite when stove is fired; fire just smoulders away; fire extinguishes:**

- kindling unsuitable
- wood too damp
- firewood too thick

**Heavy sooting in the firing chamber; heavy sooting on the window:**

- open the combustion air supply
- too little wood
- firewood damp or too thick

**Smoke escapes from the stove:**

- assure adequate extraction in the chimney, light pilot fire
- provide for adequate supply of air

**Your specialised dealer will be pleased to assist you with any further questions you may have.**

## 9. WARRANTY

We grant a five year warranty for your new Tonwerk storage heating stove. The warranty period begins on the day the stove is installed and tested by the specialised dealer. Warranty claims become valid when the purchase price for the stove has been paid in accordance with the agreement and the warranty certificate has been completed and returned within thirty days to Tonwerk Lausen AG. If one of these conditions is not fulfilled the minimum warranty of six months applies.

### 9.1 WARRANTY TERMS

- proper installation by a specialised dealer
- handling in accordance with the provided operating instructions
- no continuous firing
- no overheating
- regular maintenance / cleaning (once a year)
- No structural changes should be carried out at the furnace as this could lead to malfunctioning and permanent damage.

### 9.2 EXCLUDED FROM THE WARRANTY

- wearing parts like gaskets, cast grate, fireclay, and glass
- smoke and soot damage
- natural discoloration or deviating colours on the outer cladding
- cracks in the refractory material (fireclay) have no effect on the safe functioning of the Tomwerk storage heating stove
- damage incurred through failure to observe these operating instructions
- damage covered by an insurance policy or other agreement

## **GARANTIEZERTIFIKAT**

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Wir gewähren für Ihren neuen Tonwerk Speicherofen eine Garantie von 5 Jahren. Die Garantielaufzeit beginnt mit dem Tag der Inbetriebnahme durch den Fachhändler. **Der Garantieanspruch tritt dann in Kraft, wenn der Kaufpreis für den Ofen vertragsgemäß entrichtet ist und das Garantiezertifikat vollständig ausgefüllt innerhalb 30 Tagen an die Tonwerk Lausen AG zurückgesendet wird.**

Wird eine dieser Bedingungen nicht erfüllt, so gilt die Mindestgarantie von 6 Monaten.

## **CERTIFICAT DE GARANTIE**

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Nous vous apportons une garantie de 5 ans pour votre poêle à accumulation neuf. La période de garantie commence à courir à partir de la date de mise en service par le distributeur spécialisé.

**Votre prétention à la garantie entre en vigueur au moment où vous vous êtes acquitté du prix d'achat du poêle fixé par contrat, et si vous avez renvoyé dans un délai de 30 jours à la Tonwerk Lausen AG le certificat de garantie intégralement rempli.**

Si l'une de ces conditions n'est pas respectée, on appliquera une garantie minimale de 6 mois.

## **WARRANTY CERTIFICATE**

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We grant a five year warranty for your new Tonwerk storage heating stove. The warranty period begins on the day the stove is installed and tested by the specialised dealer.

**Warranty claims become valid when the purchase price for the stove has been paid in accordance with the agreement and the warranty certificate has been completed and returned within thirty days to Tonwerk Lausen AG.**

If one of these conditions is not fulfilled the minimum warranty of six months applies.

## **CERTIFICATO DI GARANZIA**

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Per la vostra nuova stufa d'accumulo Tonwerk vi offriamo una garanzia di 5 anni. Il periodo di garanzia ha inizio il giorno della messa in funzione da parte del rivenditore specializzato.

**Il diritto alla garanzia entra in vigore quando il prezzo d'acquisto della stufa è pagato conformemente al contratto e il certificato di garanzia è rispedito compilato in tutte le sue parti entro 30 giorni a Tonwerk Lausen AG.**

Tonwerk Lausen ata, verrà applicata la garanzia minima di 6 mesi.



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**TONWERK** 

 **SPEICHERÖFEN**  
MADE IN SWITZERLAND