

LUNO

BEDIENUNGSANLEITUNG & GARANTIEKARTE
MODE D'EMPLOI & CARTE DE GARANTIE
ISTRUZIONI OPERATIVE & CARTOLINA DI GARANZIA
INSTRUCTIONS FOR USE & WARRANTY CARD
BEDIENINGSHANDLEIDING & GARANTIEBEWIJS

hase 



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Dear Customer,

You have decided to buy a Hase tiled stove.

Traditional craftsmanship, elegant design and the latest combustion technology guarantee you years of enjoyment in front of your LUNO stove.

The bodywork of the Hase stove comprises strong modern welded steel plates. The stability and long service life of all Hase models is ensured by both the heat-resistant tiling of the fire box and the temperature-stable special lacquer.

The top quality of all the materials is a matter of course for us as is the greatest possible care we take in production. All control elements are easily located and simple to use.

Please read through these operating instructions carefully. They will give you helpful hints and useful tips to increase the pleasure you get from your stove.

We hope that you will enjoy many happy hours around your new Hase stove.

**Your
Hase-Kaminofenbau GmbH**

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1.1 Legal building regulations

Before installing your tiled stove we recommend that you talk to your local chimney sweep. He will advise you on the relevant building regulations, supply permission and perform the acceptance test.

Also check whether the room in which the LUNO stove is to be installed has an adequate supply of fresh air. If the windows and doors are sealed it may be that the necessary supply of fresh air is no longer ensured and the draught levels required by your stove may be insufficient. The performance of your tiled stove is also dependent on the draught from your chimney. This may be impaired by the cross section of your chimney or an effective chimney height of less than 4.50 m. The effective chimney height is the distance between the flue gas intake in the chimney and the top of the chimney pot.

1.2 Type of construction

The LUNO may only be operated with the fire box being closed. It can be connected to any chimneys already assigned. For reasons of safety, the stove is equipped with a self-closing fire box door.

1.3 The flue pipe

The LUNO must be connected to a flue pipe whose internal diameter is 150 mm. All the parts must be fitted extremely accurately at the connection points. The pipe must be sealed well in the chimney entrance and must not project into the cavity of the chimney otherwise smoke extraction will be impaired.

1.4 Heat-sensitive materials

If the floor is flammable, for example, if made of wood, plastic or is carpeted, etc., a floor plate must be used. (Please also read Chapter 5: Safety).

2.1 Fuels

In accordance with the First Ordinance on the Implementation of the Federal Emission Reduction Law, only fuels which generate low quantities of smoke may be used in stoves. For Hase stoves these are exclusively:

- natural wood with bark, eg. in the form of logs or bricks, and also brown coal briquettes.

The following should f. e. NOT BE BURNED:

- painted or plastic-coated wood
- wood treated with wood preservatives
- domestic waste
- paper briquettes (pollutants: cadmium, lead, zinc)
- damp wood (residual moisture content over 20%)

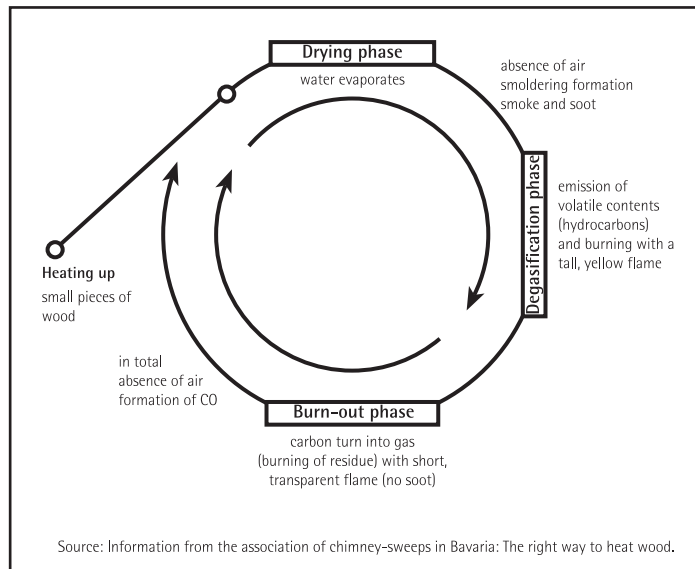


Fig. 1: The combusting process

If the above materials are burned they not only generate unpleasant smells but also emissions which damage the environment and are harmful to the health. Highly resinous kinds of wood (eg. spruce, pine, fir) tend to give off large quantities of sparks. These types of wood should only be burned with the doors closed. In particular, newspaper and coniferous wood such as fir, spruce, Douglas, pine, etc. leave behind delicate

flue ash, which can swirl up when the door is opened. Twigs and sticks of wood should only be used for lighting the fire.

2.2 The combustion process

The following conditions must be met for burning solid fuels:

- The necessary supply of oxygen must be available. This is generally taken from the ambient air.
- The ignition temperature must be achieved. This means the temperature at which the fuel continues to burn without interruption whilst giving off large quantities of heat.

Steel expands very slightly on heating and contracts again to the same degree on cooling. The steel of which your chimney stove is made also reacts to fluctuations in temperature. Your stove is however designed in such a way as to allow the metal room to expand and contract without damaging the stove. During the firing process the internal action in the steel produces a crackling noise.

Wood combustion can be broken down into three phases:

1. Drying phase

The moisture still contained in the air-dried wood (approx. 15 - 20%) is evaporated. This is done at temperatures of approx. 100°C. The wood must be provi-

ded with heat during the warming phase for this purpose, which can be achieved by quick-burning wood.

2. Degasification phase

At temperatures of between 100°C and 150°C the contents of the wood start (slowly at first) to decompose and gasify and the wood begins its thermal decomposition. At temperatures over 150°C the gas development increases strongly. The proportion of volatile components makes up around 80% of the wood substance. The actual combustion begins with the ignition of the resulting gases at a temperature of around 225°C (ignition temperature) with the emission of heat. There must be an adequate supply of oxygen available for this purpose. The peak of the combustion process is reached at a temperature of around 300°C. The reaction is now so turbulent that the largest amount of heat is released at this point. Flame temperatures of up to 1100°C are possible.

3. Burn-off phase

Glowing charred wood remains after the volatile components have been burned off. This wood burns slowly and almost without flames at a temperature of approx. 800°C.

These processes do not only take place

consecutively in a wood fire, however, but also simultaneously. The combustion process is shown in the schematic diagram (s. Figure 1).

2.3 The combustion products

From a chemical point of view wood mainly consists of the elements carbon, hydrogen and oxygen.

Wood contains almost no substances which are critical from an environmental point of view, such as sulphur, chloride and heavy metals. Therefore after the total combustion of wood the main gaseous products are carbon dioxide and water vapour as well as a small quantity of wood ash which is the solid combustion product.

If the wood does not combust fully on the other hand, a series of pollutant substances may be emitted, such as carbon monoxide (toxic), acetic acid, phenols, methanol (toxic), formaldehyde, soot and tar.

2.4 Your contribution to protecting the environment

Whether your chimney stove burns in a manner that is harmful to the environment or not depends to a large extent on how you operate it and the type of fuel you use (see Section 2.1).

The following hints are intended to help you with this:

- Use only dry wood, leaf-wood like birch and beech are most suitable. (see Sections 2.6 and 2.7).
- Only use small pieces of wood to light the fire. These will burn more easily than large logs and the temperature required for total combustion of the wood will be reached more quickly.
- Do not place too much wood in the stove at one time. It is better to add smaller quantities more frequently. The quantity of wood must always be adjusted to the amount of heat required.

The quality of the combustion process can be checked very easily by means of the following features:

- *The colour and characteristics of the ash.* If the combustion process is good the result will be fine white ash. Dark colouration indicates that the ash contains charcoal residue. The burn-off phase in this case has been incomplete.
- *The colour of the flue gases emitted from the chimney.* In this respect remember the following: the less colour in the flue gases emitted from the chimney, the better the quality of the combustion process.

2.5 Heating between seasons

Between seasons (in spring and autumn) you may experience draught difficulties in the chimney if the outdoor temperature is over 16°C. If no draught can be created at these temperatures by a quick fire (temporary generation of great heat by rapidly burning paper or thin wood chippings) you should not light the stove.

2.6 Wood moisture content and calorific value

The calorific value of the wood depends largely on the wood moisture content. The more water the wood contains, the more energy must be used to evaporate it. This energy is then lost for heating. The more moisture the wood contains, therefore, the less its calorific value. An example: freshly cut wood has a moisture content of approx. 50% and a calorific value of around 2.3 kWh/kg; wood which has been well dried in the air, on the other hand, has a moisture content of approx. 15% and a calorific value of around 4.3 kWh/kg.

Therefore, if you use very moist wood you will have around half the heat output with the same quantity of wood than when you use dried wood. To be also considered is the fact that if you burn moist wood, the resulting water vapour can condense in the flue pipe or chimney. This can lead to pitting or the chimney becoming sooted up. Furthermore, if the wood has a high moisture content the combustion temperature is reduced which prevents total combustion of all the wood components and causes considerable pollution. The energy content of the unburned wood is also lost.

It is quiet plain, therefore, that burning inadequately dried wood is irresponsible both from an economical and an ecological point of view.

2.7 Drying and storing wood

As explained under Section 2.6 low wood moisture content is of great importance. Therefore, the following provides a few tips on how to dry and store wood.

- Wood needs time to dry. It will dry in the air outdoors after approx. one to two years if stored properly.
- The wood should be stored ready for use after being sawn and split. This ensures rapid drying because smaller pieces of wood will dry better than logs several metres in length.
- Your logs should be stored in a ventilated, if possible sunny position and be protected from rain (ideally facing south).
- Leave a hand's width between the individual piles of wood so that air can get in between them and remove any escaping moisture.
- Do not cover the piles of wood with plastic foils or tarpaulins because the moisture will then be unable to

escape.

- Do not stack fresh wood in a cellar since it will rot rather than dry for the lack of air movement.
- Only store dried wood in dry cellar rooms.

2.8 Assessment of the wood moisture content

For you as a stove user it is important to be able to assess whether your wood is air dry (with a residual moisture content less than 20%) or whether it must be stored for a longer period.

The air-dried condition has been reached when the moisture content of the wood is in balance with the ambient air, i.e. it no longer dissipates moisture to the air and no longer takes moisture out of the air. The weight of the wood is characteristic for the moisture balance. One method which allows you to assess the moisture content is described here. You must observe the points listed under Point 2.7 as a basis for optimum wood storage. Then proceed as follows:

- Take a log from various points in your wood pile.
- Mark these logs to enable you to identify them easily.

- Now weigh the logs on a kitchen scale and make a note of their weights.
- Now dry the logs artificially for several hours (eg. in a warm stream of convection air from the stove).
- Then placed the logs back in the wood pile where they were.
- Weigh the logs again one or two days later.

The moisture balance will be disturbed by drying the logs. The logs will therefore try to reproduce the balance after being dried by taking moisture out of the air. If they achieve the same weight as when they were first weighed they have absorbed the same quantity of water which they lost through being dried. This means that the moisture had balanced out before the wood was weighed for the first time.

If, on the other hand, they are still lighter, there was more water in them before they were weighed for the first time than required for the moisture balance. Therefore, these logs have to be stored for a while longer.

2.9 Cleaning and Maintenance

The chimney stove and the smoke tubes should be inspected each year - if required, even more often - at the end of the heating period for deposits. If any deposits are existing, the chimney stove and smoke tubes shall be cleaned. For that purpose, the top thermo-plate in the fire box can be moved upwards, thus ensuring that any ashes on it will fall into the fire box.

We will have to provide the steel stoves with a finish of heat-resistant paint. However, heat-resistant stove lacquers do not provide protection against corrosion, with the result that a rust film may form in unfavourable conditions, for example caused through:

- the use of too much water for cleaning the floor/base plate area.
- spilt water from boilers or dishes.
- the positioning in "moist rooms", e.g. conservatories, or the intermediate storage in the building carcass/garage

Clean areas covered in a rust film with emery paper and spray them with stove

lacquer spray (available at your Hase specialist dealer).

Do not use any detergents containing acid (e.g. citrus or vinegar detergents) to clean the steel parts. Sufficient cleaning can be achieved by wiping the steel parts with a slightly dampened cloth.

When the stove is properly operated, the secondary air simultaneously forms an air curtain in front of the pane and delays the sooting of the glass.

A time-tested environment friendly method for cleaning the ceramic glass panels with materials which are available in every household is as follows:

Take:

- 1 ball of kitchen paper, newspaper, or the like
- wet it
- dip it into the cold wood ash
- wipe the glass with it
- wipe the glass with a clean ball of paper and the job is done.

3.1 Primary and Secondary Air

The Modena features a primary and secondary air valve.

1. Primary air [I]

The primary air required to start the fire and to burn brown coal briquettes is piped up to the fire chamber from below. When burning logs, the primary air slider [I] must be closed after igniting the fuel.

CAUTION:

When burning wood with opened primary air slide there is a risk of the stove overheating (forge fire effect).

2. Secondary air [II]

The secondary air is guided into the combustion chamber from the top. It carries the volume of oxygen into the combustion chamber required to completely burn the wood gas and ensures that, if used correctly, the window to the combustion chamber remains free of soot.

To regulate the secondary air, the following general rule applies:

A small fire requires little secondary air; a large fire requires much secondary air. Shutting the secondary air valve too tightly [II], results in the

danger of a smouldering fire or a blow-up occurring.

The secondary air valve [II] should not be completely shut during operation.

The valve controls are located at the front of the stove [see diagram].

For settings of operational elements see Chapter 4.

3.2 The shaking grate

The shaking grate is used to dispose any unburned components (ashes) into the ash drawer and to supply combustion air when starting the fire. It is operated with a slider, located on the right side behind the fire chamber door.

3.3 The ash drawer

The ash drawer must be emptied in good time. Ash piling up can prevent primary air from getting to the stove.

Please make sure that the ash is only removed when it is cold.

The ash drawer stands in its turned over lid when collecting ash. To empty the

drawer pull out the lid and the ash drawer than push the lid on the ash drawer. This closes the ash drawer and prevents flying ash. This, in turn, keeps your home clean when you dispose of the ash. The ash drawer is put back into the stove by proceeding in the reverse order.

3.4 The throttle flap

The throttle flap is fitted in the flue pipe and is used to regulate the flue gas flow. It is not fitted in every flue pipe and is also not absolutely essential. The influence of the throttle valve on the burn off is dependent on many factors, including the chimney height and cross section, the indoor and outdoor temperature, etc. When the handle is horizontal the throttle flap is closed.

If the fire box door is opened during the firing process, first of all the throttle valve must have been opened.

3.5 The connection for the combustion air (connection piece for combustion air)

In case of LUNO, it is also possible to supply the combustion air independently* of the room air. For that purpose, the connection piece for the combustion air, which is available as an accessory part, will be mounted on the rear of the stove.

*Not approved for spaces with mechanical ventilation and aeration systems. In this case, please contact your district chimney sweep to discuss the conditions in your locality.

HEATING WITH THE LUNO

4.1 Initial operation

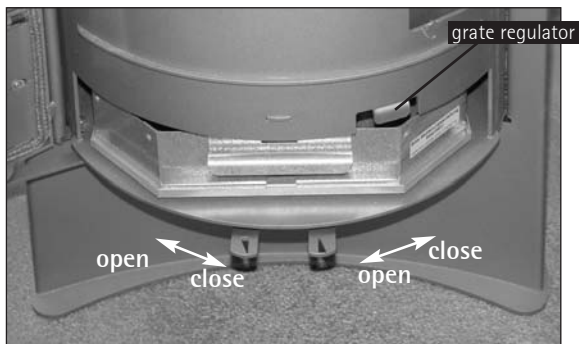
Please observe that during the first 2 to 3 firings a distinct odor will be experienced.

4.2 Heating with wood

Lighting

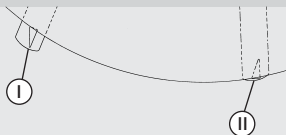
A fast heating-up phase is important as higher rates of emissions during the heating up and lighting phase may occur if operated incorrectly. For environmental reasons we therefore ask you to strictly observe the following sequence. The fire should always be lit with wood.

During heating-up the primary air valve and the secondary air valve should be fully opened. The further position of the secondary air slide depends on the draught of the chimney. The slide settings described here are recommendations that apply under standard conditions.



primary air slide (I)

secondary air slide (II)

Procedure	Position of control elements
Open the throttle flap entirely, if your flue pipe has one	Set handle of throttle flap along the length of the pipe
Open fire box door	
Open shaking grate	Pull out shaking grate slide
Open heating-up air slide completely	Move primary air slider [I] all the way to the left.
Open secondary air slide completely	Move secondary air slider [II] all the way to the left.
Sweep remaining ash and any unburned charcoal into the centre with broom	
Place screwed up newspaper, non-coated cardboard or wood wool into the middle of the firebox, top it with around 0.5 kg dry wood chippings and around 1.5 kg wood (2 logs)	
Light the material at several points	
When starting the fire, the fire chamber door can be left slightly ajar to preventing condensation from precipitating on the windows	
When the kindling material has thoroughly caught fire, close the fire chamber door; reduce primary air after awhile, if necessary.	Move primary air valve [I] to the right
After a few minutes, add 3 to 4 small logs, arranged lengthways	

Continuous heating/adding wood

After reaching operational temperature and observing certain basic rules heating is feasible at a very low rate of emission of exhaust gas. Heating capacity depends on feeding of fuel. The respective fuel quantities and lengths of logs are:

- nominal capacity 7 kW: 2 logs, approx. 1 kg total weight each, maximum length of logs: 30 cm
- Maximum fuel load size is 2.5 kg
- After feeding the fuel, flames should form within one minute. If this does not happen, open the primary air slider and close it once the flames

form.

- **Exceeding the maximum fuel load size leads to a danger of overheating, possibly resulting in damage to the stove and risk of a stove fire**

These are guidelines to assist you. Use smaller logs during the heating-up phase.

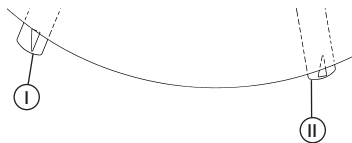
ATTENTION:

When feeding more fuel, the stove may overheat.

4.3 Heating with brown coal briquettes

Use wood to start the fire and for the first fuel load, see "Heating with Wood". Put the first 3-to-4 brown coal briquettes on a red-hot bed of embers. They should rest in the centre of the grate with an inch-wide distance between them and burned using the following settings:

- Open primary air slider [I] all the way
- Half open secondary air slider [II]
- Open shaker grate



Procedure	Position of control elements
Open the throttle flap entirely, if your flue pipe has one	Set handle of throttle flap along the length of the pipe.
Shut off primary air	Move primary air slider [I] all the way right
Adjust secondary air	Move secondary air slider [II] all the way left
Open shaking grate	Push in shaker grate slider
Slowly open fire box door to prevent smoke from entering the surroundings	
Load 2 logs (lengthways) of approx., each with a 2 kg total weight, into the fire chamber. Add a single layer of combustible	
Close door for fire box	
<p><i>Wood should be added when the flames of the prior fire are about to die. Do not exceed the maximum fuel load size of 2.5 kg.</i></p>	

Maintaining the Embers

To maintain embers over several hours, wait until briquettes are thoroughly burned, using the above-mentioned settings. Then, shut off primary air [II] and close the shaker grate. The secondary air slider should be 2/3 closed (do not completely shut off as long as stove is operating). To re-start the fire flames, open primary air [I] and shaker grate and add fresh fuel.

5. Safety

Never use methylated spirits; petrol or other flammable fluids to light the stove.

Children should never be left unattended near the burning stove.

5.1 Safe distances

With flammable materials (eg. wood panelling, plastic cladding and curtains) the safe distance to the side and behind the stove is at least 20 cm. Flammable floor materials (eg. carpet, wood or plastic flooring) must be protected to the front and side with a non-flammable covering (eg. tiles, marble or steel plate) (see Fig. 1).

According to DIN 18891 the following safe distances are valid when using a covering for the floor:

Bottom plate

A 50,0 cm

B 30,0 cm

Distance of combustible materials

C 20,0 cm

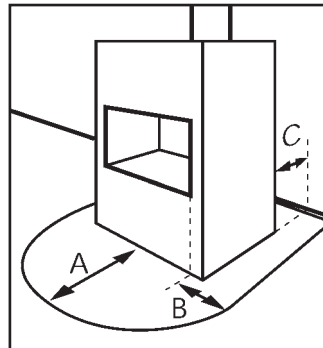


Fig. 1: Dimensions of bottom plate

5.2 Radiation zone

No flammable or heat-sensitive materials are to be left within a distance of 80 cm in the radiation zone (see Fig. 2).

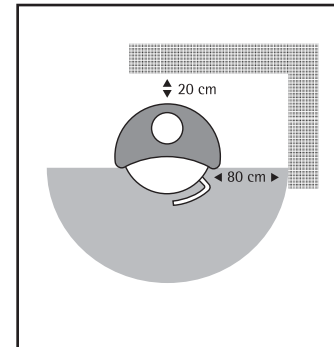


Fig. 2: Radiation zone

Problem	Cause	Remedy
The wood does not light or only does so slowly	<ul style="list-style-type: none"> - The wood is too thick - The wood is too damp - The air supply is too low 	Section 4.2 Continue heating Section 2.8 Section 4.2 Lighting
The wood burns without a bright, yellow flame, smoulders or even goes out	<ul style="list-style-type: none"> - The wood is too damp - The air supply is too low - The throttle flap is closed too far 	Section 2.8 Section 4.2 Lighting Section 3.5
Too much soot is generated, the insulating tiles do not stay clean	<ul style="list-style-type: none"> - The wood is too damp - The air supply is too low - The quantity of wood is too small and thus the combustion chamber remains too cold 	Section 2.8 Section 4.2 Continue heating
Although the fire burns well the stove does not get warm	<ul style="list-style-type: none"> - The chimney draught is too strong 	Section 3.3
The wood burns up too quickly	<ul style="list-style-type: none"> - The chimney draught is too strong - The wood has been cut too small - Incorrect setting of operating elements 	Section 3.3 Section 4.2 Section 4.2
Smoke escapes into the room while the stove is burning	<ul style="list-style-type: none"> - The air supply is too low - The throttle flap is closed too far - Improper chimney diameter size. - The flue gas ducts in the stove pipe or chimney are badly sooted - The wind is blowing down the chimney 	Ensure supply of fresh air (i.e. open the window) Section 3.3 Have your flue gas exhaust system checked. Section 2.9 Fit a wind guard on the chimney pot
The chimney becomes wet and sooty, condensate runs out of the stove pipe	<ul style="list-style-type: none"> - The wood is too damp - The flue gases are too cold - The chimney is too cold - The chimney cross-section is too large 	Section 2.8 The stove pipe is too long and must be insulated The chimney must be insulated

If you have any problems or questions please ask your dealer or your local chimney sweep.

TECHNICAL DATA

Type description	LUNO
Standard reference:	chimney stove to DIN 18891-1

The following data shall apply to the dimensions of the chimney in accordance with DIN 4705:

Operation with fire box closed (design type 1)

Nominal thermal output	7 kW
Waste gas mass flow rate	5,5 g/s
Waste gas outlet temperature	320 °C
Minimum delivery pressure at nominal thermal output	0,11 mbar
Minimum delivery pressure at 0,8x minimum thermal output	0,09 mbar

The nominal thermal output of **7 kW** indicated on the unit's type plate will be sufficient for **59 to 144 m³** depending on the isolation of the house (volume in accordance with DIN 18893)

	Height	Width	Depth
Oven	116,0 cm	50,6 cm	45,0 cm
Fire box	40,0 cm	32,0 cm	35,0 cm
Fire box opening	1190,0 cm²		

Pipe	diameter internal 150 mm
Connection branch	top (Rear installation possible.)
Height for top installation	111,2 cm

Combustion air inlet	diameter internal 120 mm
Connection height back, pipe centre	18,5 cm

Safety distances from flammable materials

